

## HF5101 High Density Polyethylene

### Information & Polyethylene Sales

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**Sasol Polymers Middle East FZE**

## HDPE – High Density Polyethylene

### Application

**HF5101** is suitable for general purpose film applications and extrusion blow moldings. It can be used as blending resin for property modification.

### Additives

Antioxidant

### General information

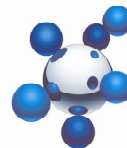
**HF5101** has been manufactured using Basell Lupotech G® licensed technology and the appropriate manufacturing parameters and hence it is expected to be similar to **Basell Lupolen® HDPE5121B** grade.

## Performance properties – HF5101

Test	Value	Unit	Test method
<b>Physical Properties</b>			
MFR (190 °C/21.6kg)	10	g/10min	ISO 1133
Density	0.951	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical Properties</b>			
Tensile strength	MD 55 TD 55	MPa	ISO 527-1-2-3
Tensile strain at break	MD 580 TD 620	%	
Tensile modulus	1050	MPa	ISO 6383-2
Elmendorf tear strength	MD 250 TD 800	mN	
<b>Thermal Properties</b>			
Melting Point	132	°C	ISO 3146
Vicat Temp (B50, 50° C/h, 10N)	127	°C	ISO 306

### Film Properties

The film properties have been measured on 20 µm blown film extruded at BUR of 4:1



## HDPE - Interim Product Data Sheet

### Packaging

Supplied in pellet form and can be packed in 25 kg bags.

### Food Packaging

This material has been made with technology from Basell Lupolen® with material and process parameters recommended by Basell Lpolen®. In those circumstance where the product is to be used in food contact applications, the equivalent Basell Lupolen® grade information should be reviewed at [www.basell.com](http://www.basell.com)

### Conveying

Conveying equipment should be designed to prevent accumulation of fines and dust particles that are contained in all polyethylene resins. These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used:

1. be equipped with adequate filters
2. is operated and maintained in such a manner to ensure no leaks develop
3. that adequate grounding exists at all times

we further recommended that good housekeeping will practiced through out the facility

### Storage

As ultraviolet light may cause a change in the material, all resins should be protected from direct sunlight during storage.

### Handling

Minimal protection to prevent possible mechanical or thermal injury to the eyes. Fabrication areas should be ventilated to carry away fumes or vapours.

### Combustibility

Polyethylene resins will burn when supplied adequate heat and oxygen. They should be handled and stored away from contact with direct flames and/or other ignition sources. In burning, polyethylene resins contribute high heat and may generate a dense black smoke. Fires can be extinguished by conventional means with water and water mist preferred. In enclosed areas, fire fighters should be provided with self contained breathing apparatus.